

## Bending rolls



- Quality construction
- Hardened gears
- Three wire grooves
- Top slip out roll
- Rear pinch roll
- Choice of three sizes

ITEM NO.	7031	7030	7029
Roll diameter	25.4mm	38mm	50mm
Roll width	305mm	610mm	1050mm
Capacity	0.8	0.8	0.8
Dimensions LxWxH	625x180x240mm	1045x250x330mm	1400x250x400mm
Weight	17kg	64kg	110kg

## 12" Folder



Item No. 7034

- Precision, quality construction
- Over centre hold down clamp
- Adjustable top beam for bending from 0° to 135°
- Capacity in mild steel 18swg

## Formit



Illustrated on optional stand with roll guard in place

Roll guard raised



- 3 in 1 universal sheet metal machine
- Choice of five sizes
- 3 rolls including rear pinch roll and top slip out roll
- Segmented press brake tooling for box and pan work
- Hardened and ground reversible shear blade
- Front squaring block and rear adjustable back stops

ITEM NO.	7006	7025	7035	7024	7026
SPECIFICATION	200mm	305mm	610mm	750mm	1000mm
Shearing thickness: mild steel	1mm	1mm	1mm	1mm	1mm
Shearing thickness: Aluminium, soft brass, copper	1.2mm	1.2mm	1.2mm	1.2mm	1.2mm
Bending thickness	1mm	1mm	1mm	1mm	1mm
Bending Angle	90°	90°	90°	90°	90°
Rolling thickness	1mm	1mm	1mm	1mm	1mm
Min. Rolling Dia.	29mm	39mm	39mm	39mm	43mm
Dimensions LxWxH	320x180x250mm	480x290x350mm	830x380x560mm	970x490x750mm	1120x580x860mm
Net weight	17.5kg	45kg	100kg	120kg	200kg
Stand item No.	Not available	Not available	7012	7019	7018