

# Scroll Former Outlines

APPROXIMATE ACTUAL SIZES

## How to Determine Scroll Sizes

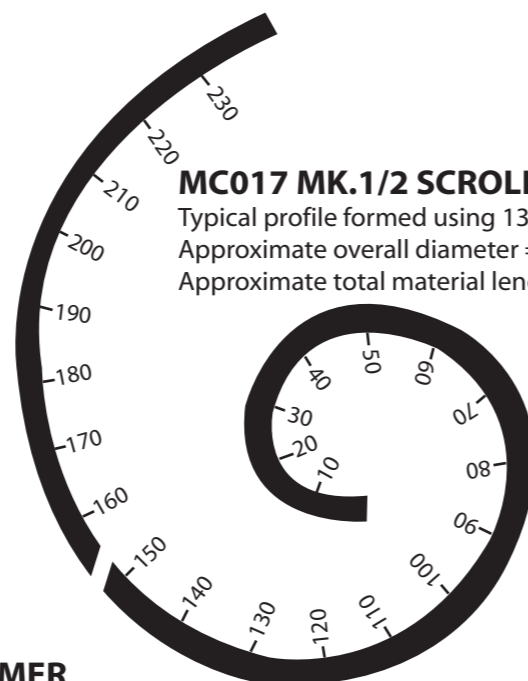
Consult the drawing to establish the size of the scroll you wish to make by selecting the appropriate measurement as indicated on the scroll outline - the scroll outlines are measured off in approx. increments of 10mm.

Once you have decided upon the size of scroll you wish to form, mark off the measurement you have selected onto the edge of the material to be formed - place the material into the Scroll Former and pull the metal around the scroll segment(s) until the marked edge meets at a tangent with the scroll segment - the scroll is then formed as near as practically possible to the required size - sizes shown can only be approximate due to the varying tensile characteristics of the material used.

To ensure uniformity, make certain that the material is always centred at the same point when placing in the starting position.

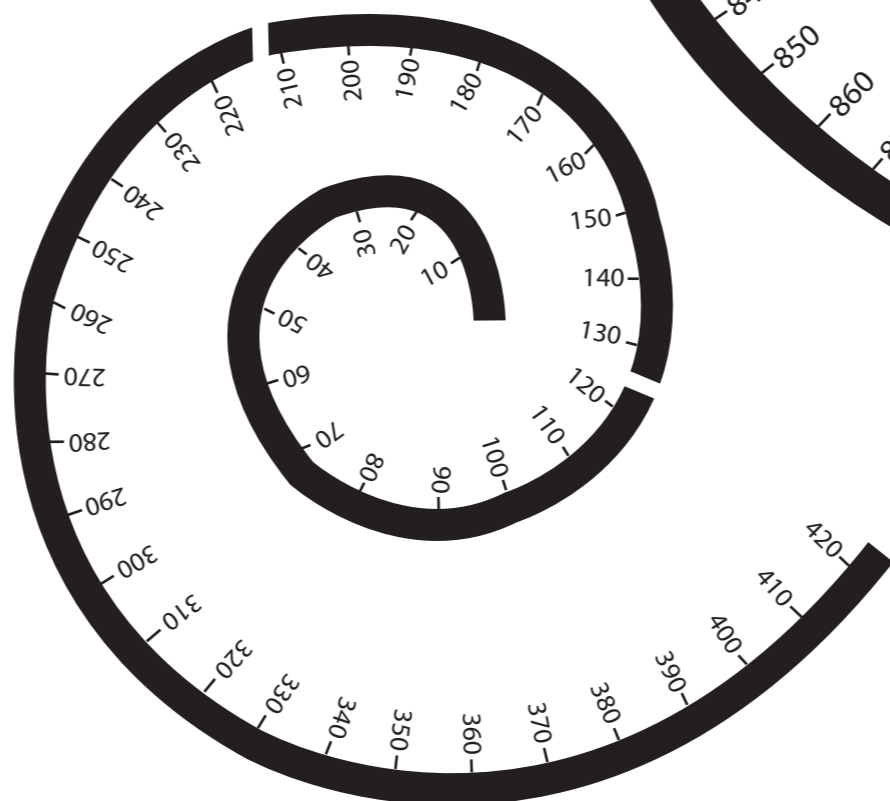
## Magnetic Markers

To assist in the forming of repeat scrolls, the Triangular Magnetic Markers can be placed on the scroll segments and used to indicate the point of termination once the required profile has been formed.



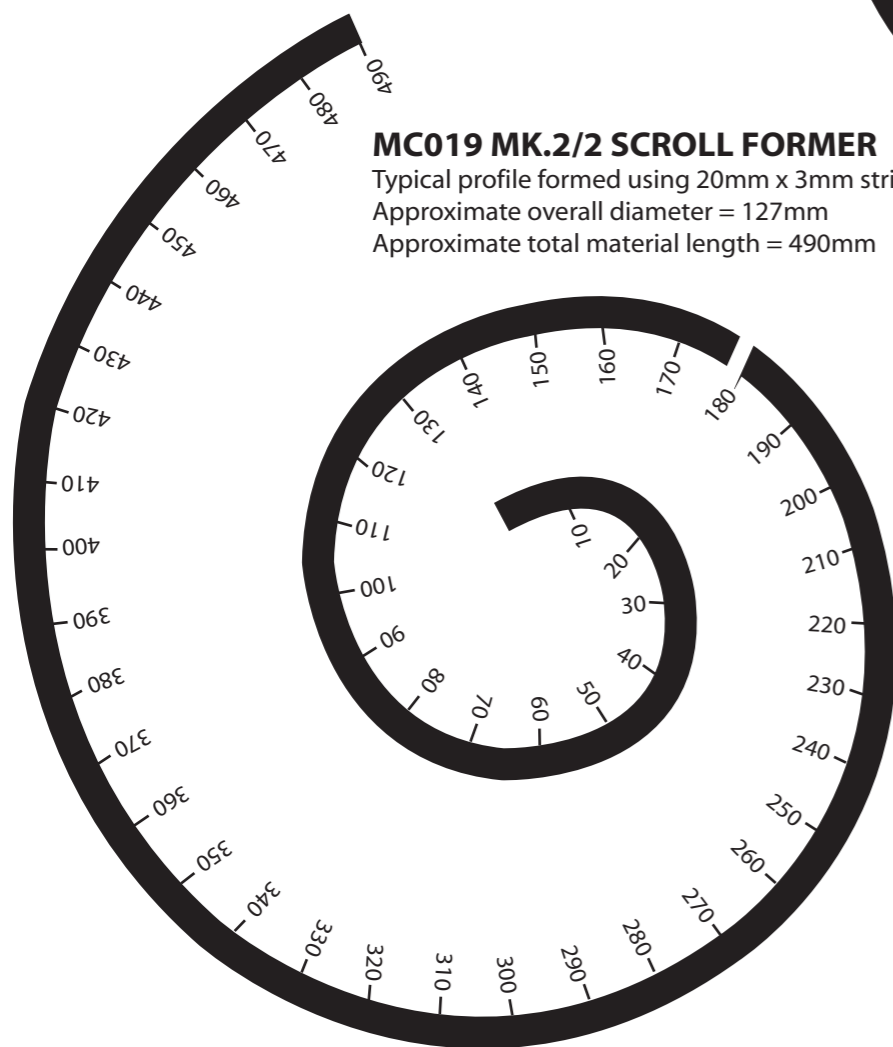
### MC017 MK.1/2 SCROLL FORMER

Typical profile formed using 13mm x 2mm strip.  
Approximate overall diameter = 76mm  
Approximate total material length = 230mm



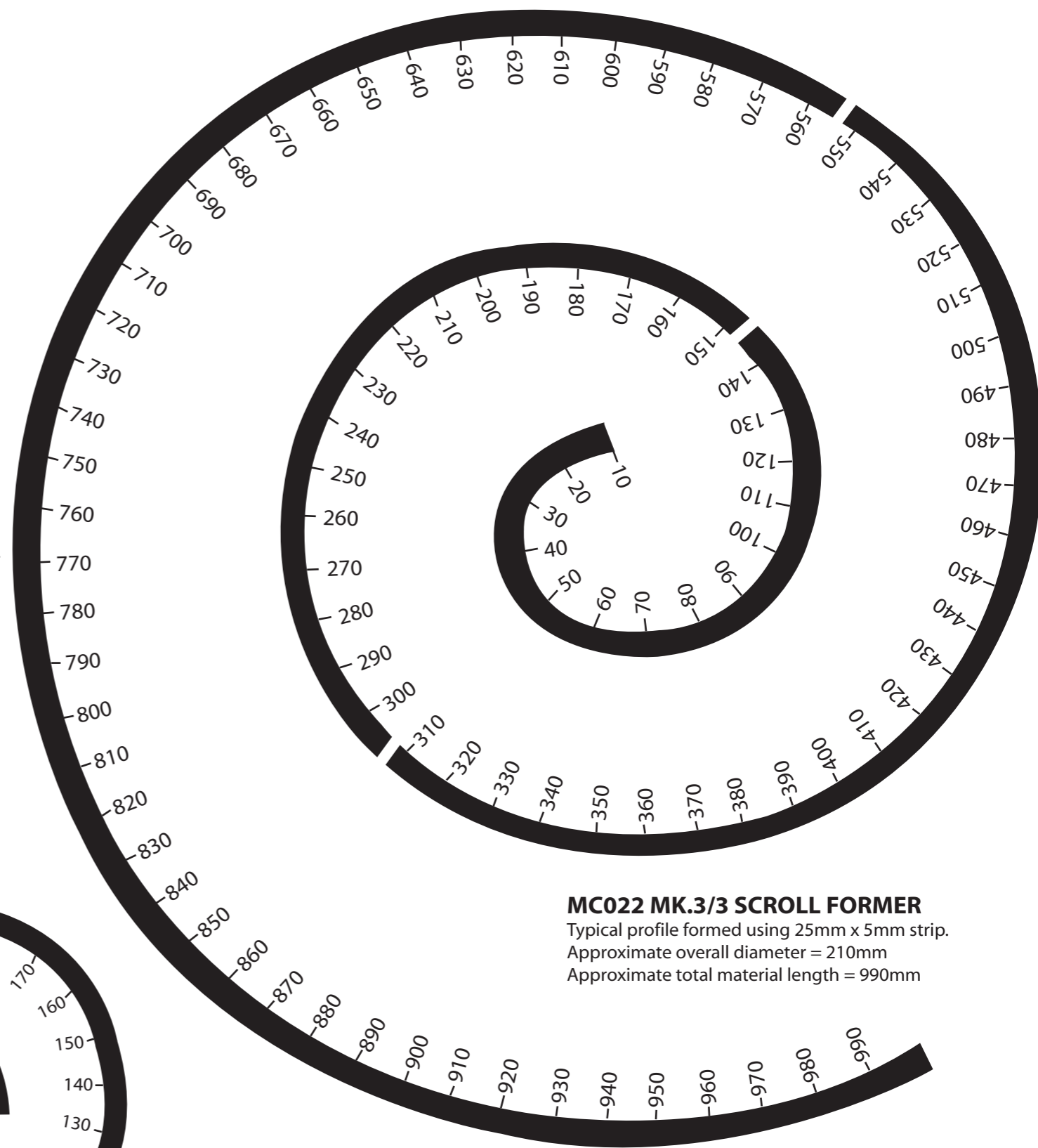
### MC029 MK.2/3 SCROLL FORMER

Typical profile formed using 20mm x 3mm strip.  
Approximate overall diameter = 110mm  
Approximate total material length = 420mm



### MC019 MK.2/2 SCROLL FORMER

Typical profile formed using 20mm x 3mm strip.  
Approximate overall diameter = 127mm  
Approximate total material length = 490mm



### MC022 MK.3/3 SCROLL FORMER

Typical profile formed using 25mm x 5mm strip.  
Approximate overall diameter = 210mm  
Approximate total material length = 990mm